

Technical Bulletin 2023/01 - 2023 January 03

Side stand assembly instructions.

The side stand kit includes the following components: position switch, stand, stand support bracket, threaded rotation pin, fixing nut, switch fixing screw, 2 springs, 3 M8x16 screws and 2 plastic clamps.



Assembly instructions below.

1

Apply medium threadlocker (e.g. Loctite® 243 or similar) to the three screws supplied.



Insert and tighten the screws in the order shown in the images





3

Proceed with the tightening of the screws respecting the insertion order.





4

Lubricate the inside and outside surfaces of the sidestand main plate with water-repellent grease.

**5**

Lubricate the screw with grease and tighten to a tightening torque of 20 Nm



6

Screw the nut and tighten with a torque of 20 Nm



7

Position the safety switch as indicated and tighten the M6 screw with a torque of 10 Nm



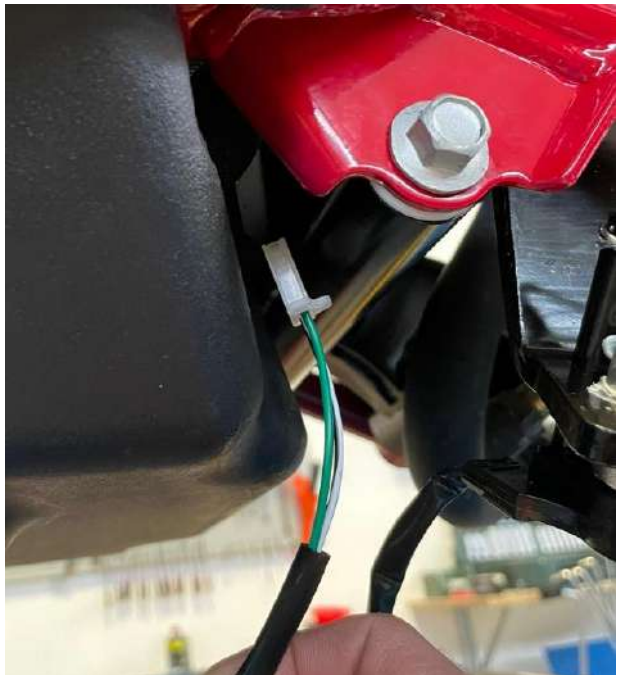
8

Carefully assemble the springs as shown in the figure.



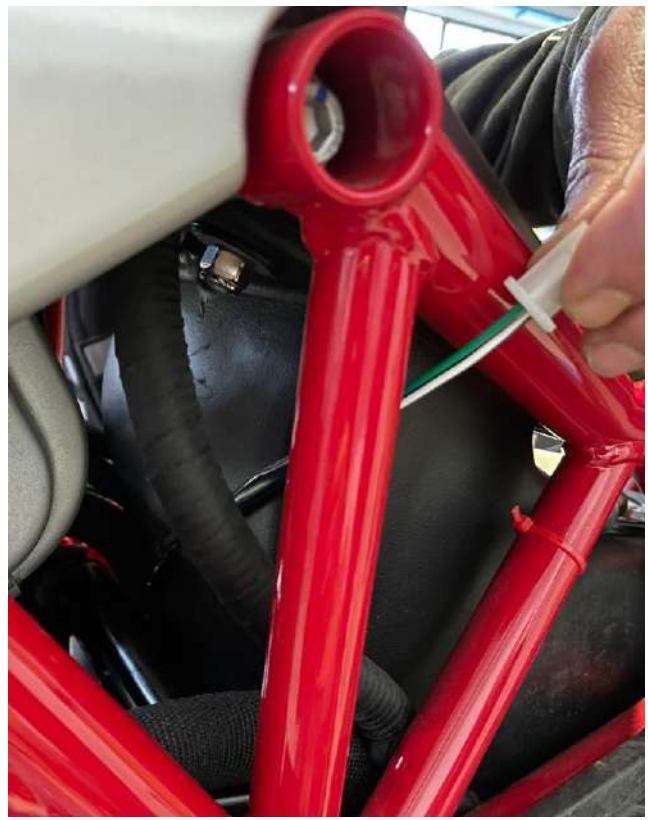
9

Pass the safety switch cable between the engine mount and the tank.



10

Pass the electric cable under the saddle compartment.



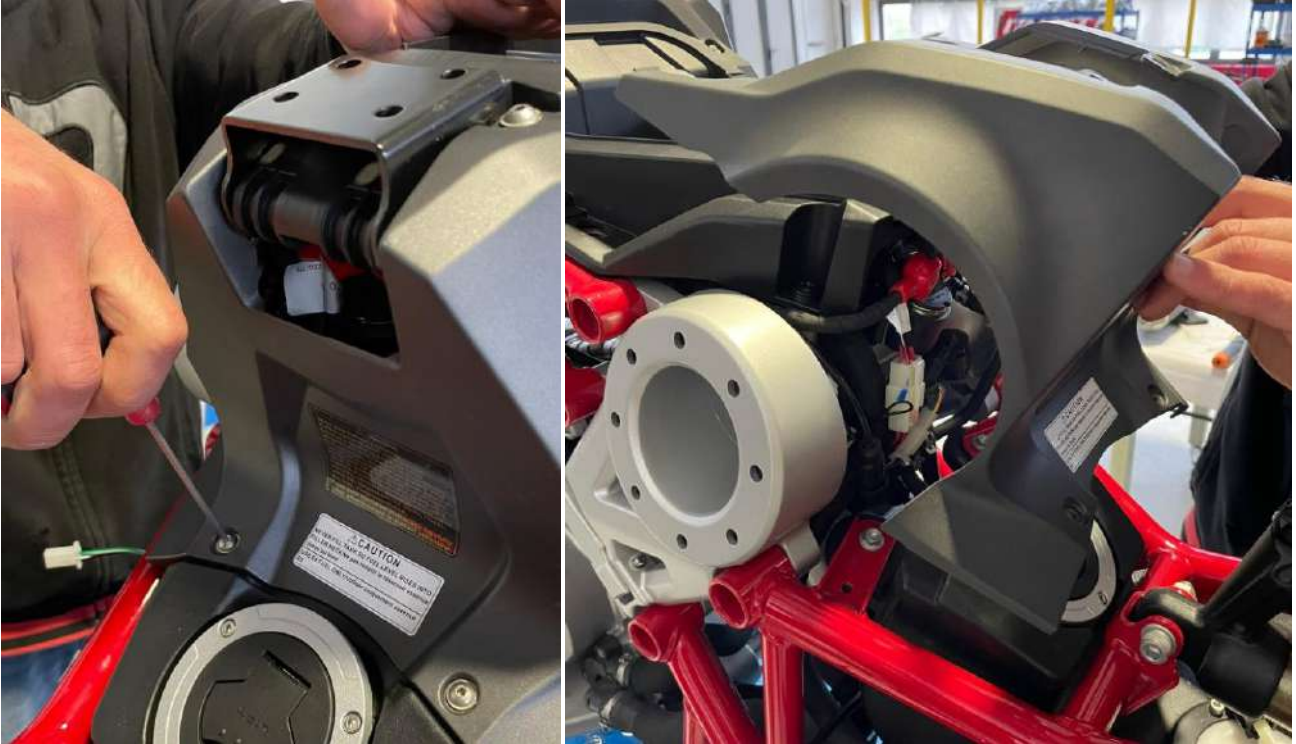
11

Undo the 4 screws that fix the saddle



12

Remove the underseat cover by undoing the 6 fixing screws.



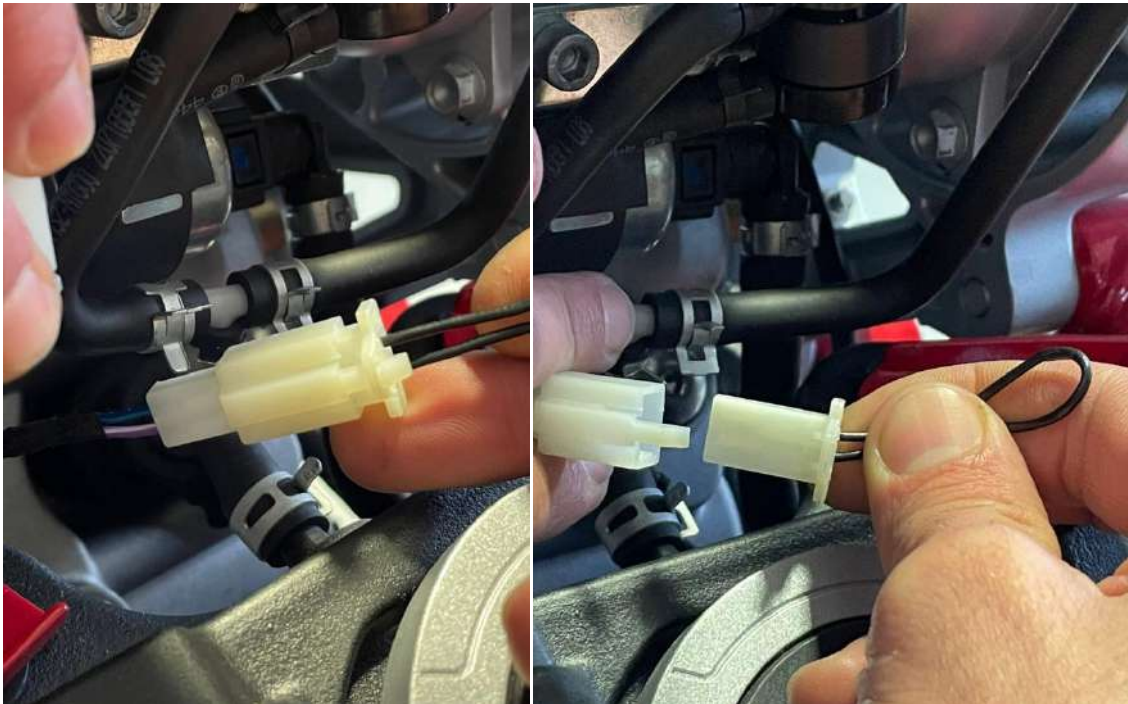
13

Release the cable indicated by the red arrow by cutting the plastic tie.



14

Disconnect the connector of the cable just freed.

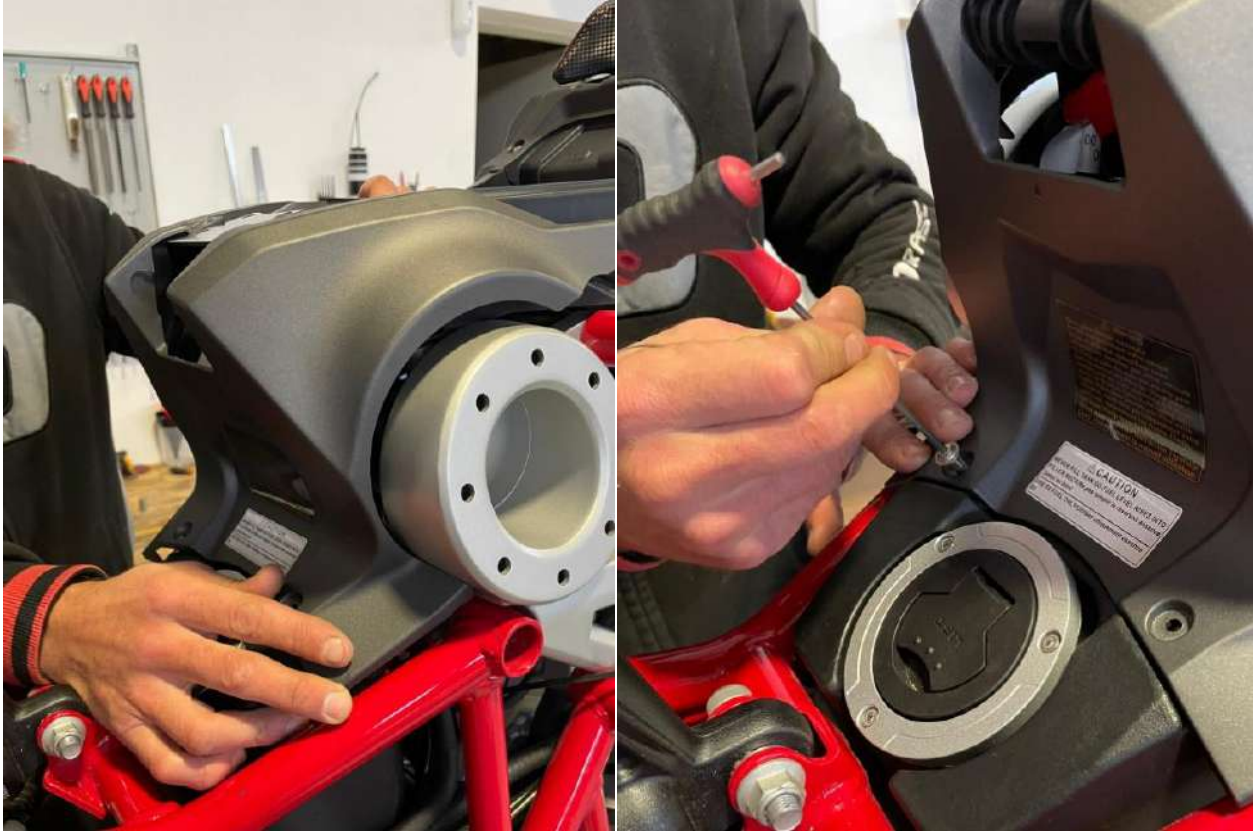
**15**

Connect the male connector of the stand safety switch cable to the female connector of the released connector. Gather the cables together with the supplied cable tie.



16

Reposition the saddle cover and fix the 6 screws.



17

Reposition the saddle and fix the 4 screws.





18

Before using the vehicle it is necessary to carry out two checks.

1 - check that with the side stand operational and the vehicle resting on it, the engine DOES NOT start.

2 - check that, with the engine running and the vehicle stationary, the engine stops when the side stand is lowered.